

Aircraft Washing

 AWB
 02-019
 Issue : 2

 Date :
 17 December 2014

1. Applicability

All aircraft that undergo Washing, Cleaning and Polishing.

2. Purpose

This Airworthiness Bulletin sets out to provide general guidance and warnings on the subject of aircraft washing and cleaning and also serves as a reminder that any work carried out on an aircraft, including washing and cleaning, is required to be in compliance with the applicable aircraft's manuals and other relevant product user instructions.

Regardless of whether aircraft washing/ cleaning is listed in the maintenance schedule as a task requiring certification or if the owner is cleaning his/her aircraft on the weekend, the basic principles are the same; knowledge or training, some experience with the aircraft type and compliance with the manufacturers details are going to be critical to the continued airworthiness and safe operation of the aircraft.

3. Background

Defect reports submitted to CASA over many years, have identified damage on various bearings on undercarriages and control surface hinge points where investigation into the defect revealed that because bearings were not re-lubricated after washing and through a combination of corrosion and excessive wear this has led to failures of undercarriage torque links and various other movable pivot points.

In some instances, rod end bearings were found to have failed prematurely due to a lack of lubrication that has been attributed to continual washing of the aircraft with heavy duty, solvent cleaning agents. Additionally there has been reports of corrosion and failures of hinges in various external areas as a result of washed out lubricants and the use of unapproved cleaning agents.

Although it is desirable that aircraft be kept thoroughly clean of deposits containing contaminating substances such as oil, grease, dirt and other foreign materials it is even more important that the cleaning agents used should not add to the corrosion problem.

4. Discussion

Aircraft cleaning should be a regular part of aircraft preventative maintenance and can be considered as an important part of an aircraft's **corrosion prevention & control program (CPCP)**.



Aircraft Washing

AWB 02-019 **Issue**: 2 **Date**: 17 December 2014

Additionally, washing and detail cleaning of an aircraft will assist in more detailed visual inspections for owners, pilots and engineers by removing soils, grit and residue that can often hide potential problems such as fuselage damage, degradation of seals and plastic components, "working" rivets, loose fittings and fasteners, damage and wear on landing gear and flight control surfaces.

Cleaning agents work by removing soluble and insoluble soils from the surface being cleaned by dissolving, emulsifying or suspending soils in a solution. They can either be classified as light (such as synthetic detergents and soap) or heavy (such as solvents and emulsion type cleaning agents).

Solvent emulsion type cleaners (heavy cleaners) should be avoided for the washing of aircraft, however, on occasions, and in certain heavily soiled areas there may be a need for these solvent type cleaners where the area is difficult to clean.

However be aware that these cleaners are generally considered "old technology" and usually carry health and environmental risks together with the possible risk of damaging parts of the aircraft such as composites, acrylics, fabrics, rubber and synthetic seal materials, and even some two-pack paints if not washed off thoroughly. They contain solvents and corrosive ingredients that cause damage to electrical wiring and terminations. They easily remove grease from inside of bushes, bearings and can damage rod end bearings and similar moveable fittings.

Covers and protective blanks

In most aircraft the maintenance manuals or other manufacturers' instructions should give details for the covering of any critical components, such as pitot-tubes, static vents, AOA sensors and other ports that will need to be protected during the washing process. Often the aircraft will have its own fabric covers, intake and exhaust blanks to protect such areas. In some aircraft it will be necessary to seal off grills/vents and other apertures and/or the taping up of doors and emergency exits.

Caution: Always remove these covers and tape after washing. There has been many accidents/ incidents that resulted from pitot/ static vents or other critical sensors being left covered when the aircraft has been released to service.



Aircraft Washing

 AWB
 02-019
 Issue : 2

 Date :
 17 December 2014

The Washing Process

The use of stiff bristled brushes is not recommended for use in aircraft washing. Aggressive rubbing used in conjunction with abrasive brushes will result in scratches on the aircraft surfaces, as well as forcing contaminants into difficult to remove areas and bearing surfaces. A hose with a fine spray nozzle is recommended, rather than using a stream of water or high pressure which can force water into joints and cavities leading to corrosion and damage from water and detergents in unwanted areas.

It is recommended that washing takes place in an area protected from the sun so as to prevent the cleaning agent drying onto the surface which can lead to streaking, residue and the further potential risk of corrosion. All cleaners that are appropriate for use on aircraft should be able to be rinsed and neutralised from the surface. Washing aircraft from top to bottom is generally considered good practice.

For fabric covered and antique aircraft it is generally recommended to use a "dry washing" technique where the cleaning agent can be applied by a spray bottle and swab and then wiped clean with a dry cloth rather than "saturating" the aircraft with water and detergent which could make its way into the internals of the aircraft structure.

Windows and Transparencies

For the cleaning of plastic surfaces and acrylic windows it is important that the surface be initially rinsed in order to remove any salt deposits or any other water-soluble soil before the cleaning commences to avoid unwanted scratches. Use only soft cleaning cloths with soap or mild detergent that are appropriate for use on windows and perspex. Many dry cloths, not designed for plastic materials will cause unwanted scratches. Polishing minor scratched surfaces may be accomplished with an approved plastics polish and finally finished with an anti-static polish or cloth.

Particular care and detail should be taken with the task of windscreen/windshield cleaning to avoid any damage, scratches and contamination that can cause visual distortion for the pilot.

An FAA report titled, "Natural Sunlight and its Association to Aviation Accidents: Frequency and Prevention" highlights the facts relating to the many accidents, over a 10 year period, that were associated with glare from natural sunlight. This includes those accidents that resulted from a "compromised windscreen". In several of the accidents, the glare effects were exacerbated due to neglected windscreens (dirty, scratched, crazing and pitted), which further scattered the sunlight. This report demonstrates the importance of aircraft windscreens to be cleaned thoroughly and correctly in the interests of safety.



Aircraft Washing

 AWB
 02-019
 Issue : 2

 Date :
 17 December 2014

Polishing

For bare, unpainted aluminium aircraft surfaces, some polishing is important to prevent corrosion and microbe build-up on the unpainted metal. After removing oxidation and/or microbe build up, apply the approved surface treatment to protect the metal from further environmental effects.

However, regardless of the surface finish, it is recommended that heavy polishing is not performed on any aircraft. Also be aware that some polishes may render an aircraft unserviceable due to excessive **static build up**. Incorrect use or overuse of polish can have detrimental effects due to the polish, being abrasive, working its way into areas of hinges, bushes, lap joints etc. In order to prevent these problems, polishing activities should be limited with the use of only approved products and procedures.

5. Recommendations

- 1. Use only cleaning products that have been approved for aircraft and always comply with the details contained in the aircrafts Maintenance Manuals, Pilot's Operating Handbook (POH) as well as other applicable manufacturer's instructions or relevant product information.
- 2. Be aware that **automotive and household products** can cause damage to the airframe and components and that some household cleaners/detergents contain high levels of salt (sodium chloride).
- 3. Chlorinated solvents or detergents are NOT to be used to wash aircraft. Chloride can cause stress corrosion cracking in stainless steel and in some aluminium alloys. For these reasons, chloride based detergents, such as trichloroethylene, 111 trichloretan etc. are not to be used in the general purpose cleaning of aircraft.
- 4. The products and techniques used for **cleaning the interior** of an aircraft are also important. Due to the confined nature of interiors within the aircraft, only approved (generally non-flammable) cleaners should be used.
- 5. At the completion of aircraft washing all applicable areas should be **re-lubricated** as necessary.

In summary

Take Care - Incorrect washing and cleaning procedures and the use of incorrect products can cause damage to the aircraft and contribute to problems of corrosion rather than being a method of corrosion control.



Aircraft Washing

AWB 02-019 **Issue**: 2 **Date**: 17 December 2014

Whilst washing aircraft to remove contaminants such as dirt, salt, and exhaust gas residue is important and a good practice, the washing process, excessive cleaning, or the use of unapproved cleaning agents can "wash out" lubricants and contribute to failures, particularly for those components that are exposed directly to the washing process.

References (hold ctrl and then left click the links to open):

- Applicable Aircraft Maintenance/Service Manuals, Pilots Operating Handbooks.
- Applicable Product information, technical data sheets
- Applicable Aircraft Corrosion Control & Prevention Programs (CPCP)
- UK CAA CAP 562 Chapter 12, Leaflet 12-10 Cleanliness of Aircraft.
- FAA Human Factors report, "Natural Sunlight and its Association to Aviation Accidents: Frequency and Prevention" May 2003.
- FAA Aviation Maintenance Technician Handbook FAA-H-8030-30, Chapter 6, Aircraft Cleaning and Corrosion Control.

6. Enquiries

Enquiries with regard to the content of this Airworthiness Bulletin should be made via the direct link e-mail address:

AirworthinessBulletin@casa.gov.au

or in writing, to:

Airworthiness and Engineering Standards Branch Standards Division Civil Aviation Safety Authority GPO Box 2005, Canberra, ACT, 2601